



PRODUCT DESCRIPTION

Transparent silk-glossy Acry Star is made of a high-quality acrylic copolymer. It can be applied for paints of special effects, like Sipestar and matt water-based paints, to provide a smooth silk-glossy coat and protection against water, stain, and airborne dust.

(Produced in compliance with Ministerial Decree No. 181/ 1996)

RECOMMENDED USE

Suits recently painted indoor surfaces.

TECHNICAL SPECIFICATION

Final Appearance	→ Clear
Viscosity	→ 95 ± 5 Kreps (at 25°C temperature and 50% humidity) → for white color, according to (ASTM D562-10 (2018))
Density	→ 1.00 ± 0.05 gm/cm ³ (at 25°C temperature and 50% humidity) → according to (ASTM D1475-13 (2020))
% Solids by Volume	→ 20 ± 2
Flash Point	→ Non flammable
Volatile Organic Compounds	→ 37 gm/liter (according to Environmental Protection Agency → – Method 24)

METHOD OF APPLICATION

Diluent	→ Water
% Dilution (by volume)	→ (10 – 15)
Application Tools	→ Preferably Roller and Brush.

FILM THICKNESS AND SPREADING RATE

	Min. Thickness	Max. Thickness	Average
Dry Film Thickness in Micron	25	30	27.5
Wet Film Thickness in Micron	125	150	137.5
Theoretical Spreading Rate (m ² /liter)	6 - 8		7

DRYING TIME

Generally, drying time depends on air draft, temperature, film thickness, selected colors, and number of coats. Data in schedule is measured at 25°C temperature and 50% humidity:

Surface Drying	1 hour
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ACRY STAR

RECOMMENDED COATING SYSTEM

All surfaces (new and old) should be clean and free from dust, oil, fat, ..etc.

FOR NEW SURFACES

- 1 Coat Acry Star above final coat.

FOR OLD SURFACES

Clean the surface with water and suitable detergent. Make sure that the surface is fully dry, then apply:

- 1 Coat Acry Star above final coat.

CONDITIONS OF APPLICATION

Temperature of surface to be painted should not be lower than 10°C and 3°C above dew point. Appropriate air temperature and humidity should be observed.

GENERAL NOTES

1. Actual spreading rate depends on many factors like surface condition, effectiveness of application tool, film thickness, surface porosity, surface defects, temperature, quantity lost during application .. etc.
2. Maximum spreading rate for one coat may be realized by minimizing the dry film thickness, and vice versa.
3. Paint should be mixed before use if it is made of different batches.

STORAGE

Two years from the production date provided that, proper storage conditions are observed. The product should be stored in compliance with storage instructions. The product should be stored in a cool well-ventilated environment, away from direct sun and heat. The container should be sealed tightly after use.

HEALTH AND SAFETY

Please read the protection instructions indicated on the container. Use in well-ventilated environment. Do not breathe or inhale mist. Avoid skin contact. Spillage on skin should be removed immediately with suitable cleanser and water. In case of contact with eyes, flush eye properly with abundant water and seek medical attention immediately. Keep away from the reach of children.

CLARIFICATION

The information in this Technical Specification is given to the best of our knowledge. It is based on laboratory tests and practical experience. Sipes takes no responsibility for consequences of breaching the instructions. The Company reserves the right to change data herein without notice.

Version: June 2025, Sipes Co. This version supersedes prior versions.